

## AZOCOL® Z 155

### Solvent and water resistant Diazo UV-polymer emulsion

AZOCOL Z 155 is used for the production of high-quality, solvent and water resistant stencils. Especially suitable for printing with solvent aqueous printing media, e.g. water lacquers, water based plastic inks or water based adhesives. A relatively short exposure time makes it suitable for the direct projection system.

**SENSITIZING** With DIAZO NO. 1

**DEGREASING** Before coating it is recommended to clean and degrease the screen mesh to achieve reproducible coating results. Ensure proper tension of the screen mesh. Use manual degreasers of the PREGAN range or KIWOCLEAN degreasing concentrates for automatic units (see separate technical information). After thorough rinsing with water and drying the screens are ready for coating.

**COATING** The coating of the screen generally begins from the printing side in order to fill the mesh openings. Only then begin with the emulsion build-up from the squeegee side, e.g. 2-1, 2-2, 2-3,... The use of a coating machine is especially recommended because it achieves an even and reproducible coating result.

**DRYING** The screen must be dried thoroughly before exposing to achieve the highest ink resistance. This should preferably be done in a dust-free drying-chamber with fresh-air inlet at temperatures of between 35-40°C.

**EXPOSURE** The stencil is created by UV-light hardening of the non-printing stencil parts. Expose with blue actinic light at a wave length of 350-420 nm. A metal halide lamp provides the best results.

Due to the many variables that determine the actual exposure time, accurate exposure times cannot be given. Optimum copying results can only be achieved by trials (step exposure). For best resistances, please choose an exposure time which is as long as possible. This maximum exposure time must still allow reproduction of fine details. This is especially important when water based printing inks are used, as the required ink resistance in this case will be achieved by a higher exposure time.

#### Guide values:

Light source: 5.000 W metal halide lamp at a distance of approx. 1 m; manual coating (H), e.g. two times from the printing side (D), then two times from the squeegee side (R) [2D/2R (H)], or automatic coating with (MA) with the KIWOMAT MODULAR, trough type R 125:

Mesh	Coating Sequence*	Stencil build-up thickness	Average Exposure Time
120 – 34 Y	2D/2R (H)	7 ± 1 µm	40 – 70 sec
150 – 31 Y	1D-1R (MA)	3 ± 1 µm	30 – 60 sec

\*D = coating from the printing side, R = squeegee side

-: in one coating process, /: following coating process

**RETOUCHING/  
BLOCKING-OUT**

For retouching / blocking-out use products of the KIWOFILLER range. When printing with aqueous inks, preferably use water based products which dry water resistant. These can be removed with PREGASOL decoating agents and a high pressure water washer. For further information contact your KIWO distributor or KIWO direct.

**DECOATING**

In general, stencils made using AZOCOL Z 155 can easily be decoated with PREGASOL products.

Use a PREGAN post-cleaner to remove any ink residue or so-called ghost images which may remain on the screen after decoating. Trials are essential as the type of residue may vary. Please make tests and ask for samples.

**NOTICE**

Please note that the printing resistance of a screen printing stencil is influenced by a lot of parameters e.g. mesh, coating technique, drying, exposure time etc. Furthermore, a lot of printing media and printing machines are being used in practice which have not all been tested by us. Therefore, please accept our offer and test the suitability of our products by asking for emulsion samples, as we can only guarantee a constant quality according to our own working conditions.

**COLOUR**

Unsensitized: blue  
Sensitized: green

**VISCOSITY**

Approx. 7200 mPas (Rheomat RM 180, MS 33, D = 100 s<sup>-1</sup>, 23°C)

**HEALTH HAZARDS/  
ENVIRONMENTAL  
PROTECTION**

Please follow further information given in the material safety data sheet.

**STORAGE**

Unsensitized: 1 year (at 20 - 25°C). Protect against freezing.  
Sensitized: approx. 6 weeks (at 20 - 25°C)

Screens coated in advance: approx. 4 weeks at 20°C and in complete darkness. Dry again prior to copying.