Technical Information

Replaces the Technical Information dated 07.12.07



Update: 16.07.08

KIWOFILLER[®] 406 BLUE

Solvent resistant screenfiller

KIWOFILLER 406 BLUE is being used for blocking-out and retouching solvent resistant stencils. It is fast drying and forms an elastic, very solvent and abrasion resistant film. KIWOFILLER 406 BLUE has excellent flowing and wetting properties, it remains water soluble and can therefore be removed from the mesh with cold or warm water without any residue.

APPLICATION	<u>Retouching:</u>	Apply KIWOFILLER 406 BLUE with a brush onto the areas to be retouched. When using fine meshes, the filler can be applied by coating trough.
		For very precise retouch work with a thin brush, reduce KIWOFILLER 406 BLUE with approx. 10% of water.
	Blocking-out:	Apply KIWOFILLER 406 BLUE with a brush or coating trough.
DRYING TIME	Approx. 15 min. at 20°-25°C	
REDUCING/ CLEANING	Water	
COLOUR	Blue	
VISCOSITY	Approx. 1500 mPas (Rheomat RM 180, MS 33, D = 100 s ⁻¹ , 23°C)	
HEALTH HAZARDS/ ENVIRONMENTAL PROTECTION	In usual working dilution, KIWOFILLER 406 BLUE remainders can be emptied into drains.	
	Please follow fu	rther information given in the material safety data sheets.
STORAGE	2 years (at 20 - 25°C and tightly closed original container)	

This data sheet is for your information, a legally binding guarantee of the product's suitability for a particular application cannot be derived. No responsibility can be undertaken for occurring damages. Our products are subject to a continuous production and quality control and leave our factory in perfect condition.