

## KIWOFILLER<sup>®</sup> 408 Green

### Solvent resistant screenfiller

KIWOFILLER 408 Green is ideal for blocking-out. Also suitable for retouching of solvent resistant stencils. It is fast drying and forms an elastic, very solvent and abrasion resistant film. Excellent flowing and wetting properties. KIWOFILLER 408 Green remains water soluble and can therefore be removed from the mesh with cold or warm water without any residue.

**APPLICATION**                      Retouching:              Apply KIWOFILLER 408 Green with a brush onto the areas to be retouched. When using fine meshes, it is also possible to use a coating trough.

For very precise retouch work with a thin brush, reduce KIWOFILLER 408 Green with approx. 10% of water.

Blocking-out:              Apply KIWOFILLER 408 Green with a brush or coating trough.

**DRYING TIME**                      Approx. 15 min. at 20°-25°C

**REDUCING/  
CLEANING**                      Water

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**COLOUR**                              Green

**VISCOSITY**                              Approx. 1500 mPas (Rheomat RM 180, MS 33, D = 100 s<sup>-1</sup>, 23°C)

**HEALTH HAZARDS/  
ENVIRONMENTAL  
PROTECTION**                      In usual working dilution, KIWOFILLER 408 Green remainders can be emptied into drains.

Please follow further information given in the material safety data sheets.

**STORAGE**                              2 years (at 20 - 25°C and tightly closed original container)