

## KIWOFILLER<sup>®</sup> 412 HV

### Solvent resistant; highly viscous screen filler

KIWOFILLER 412 HV is being used for blocking-out and retouching solvent resistant stencils and coarser screen printing mesh. It is fast drying and forms an elastic, very solvent and abrasion resistant film. KIWOFILLER 412 HV has excellent flowing and wetting properties, it remains water soluble and can therefore be removed from the mesh with cold or warm water without any residue.

**APPLICATION**                      Retouching:              Apply KIWOFILLER 412 HV with a brush onto the areas to be retouched. When using finer meshes the filler needs to be thinned with water.

For very precise retouch work with a thin brush, reduce KIWOFILLER 412 HV with approx. 10% of water.

Blocking-out:              Apply KIWOFILLER 412 HV with a coating trough.

**DRYING TIME**                      Approx. 15 min. at 20°-25°C

**REDUCING/  
CLEANING**                      Water

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**COLOUR**                              Blue

**VISCOSITY**                              Approx. 6500 mPas (DIN 53019, MS 33, D = 100 s<sup>-1</sup>, 23°C)

**HEALTH HAZARDS/  
ENVIRONMENTAL  
PROTECTION**                      In usual working dilution, KIWOFILLER 412 HV remainders can be emptied into drains.

Please follow further information given in the material safety data sheets.

**STORAGE**                              2 years (at 20 - 25°C and tightly closed original container)